HAMPTONS FENCING
FULL PRIVACY GATE
HINGED PEDESTRIAN GATE

FABRICATION OVERVIEW

Top/Bottom Rail
White Aluminium

Infill Channel
White Aluminium

Gate side frames with inner infill
White Aluminium

Outer Insert
White Aluminium

Infill panel
White PVC

U Channel
White PVC

Top Cap

Wafer Screws

Hex head screws
12g x 65mm
(Pack of 10)

Tru close heavy duty hinge pair
(rated for gates up to 70kg)

OR

KWIKfit hinge
Aluminium

Lokk latch deluxe

D&D latch packer
(only required if using D&D Lokk Latch Deluxe)

D&D latch packer must be used to allow screw to pass through void in gate side frame

If packer is not installed, screw may clash with interior wall of gate side frame

D&D latch packer

TOP RAIL

BOTTOM RAIL

TOP RAIL

FRONT

BOTTOM RAIL

Install Infill Channel at front edge. Screw should miss extrusion internal legs
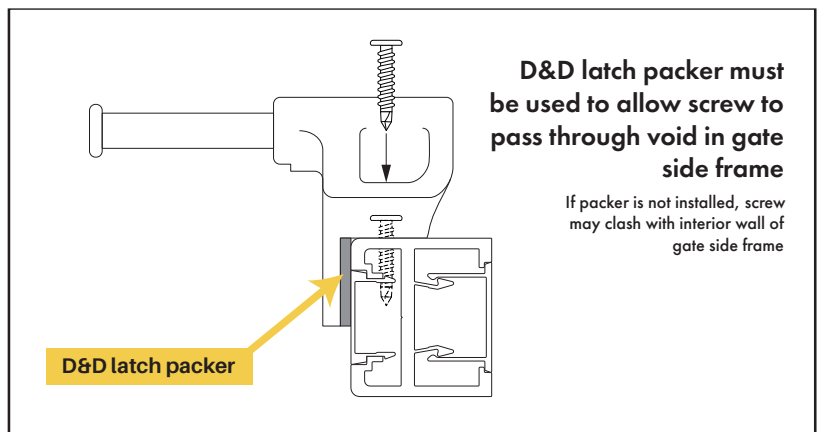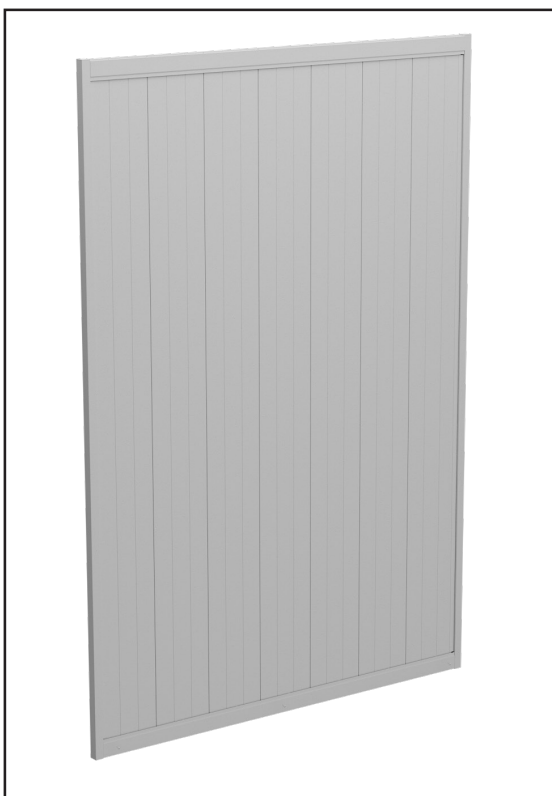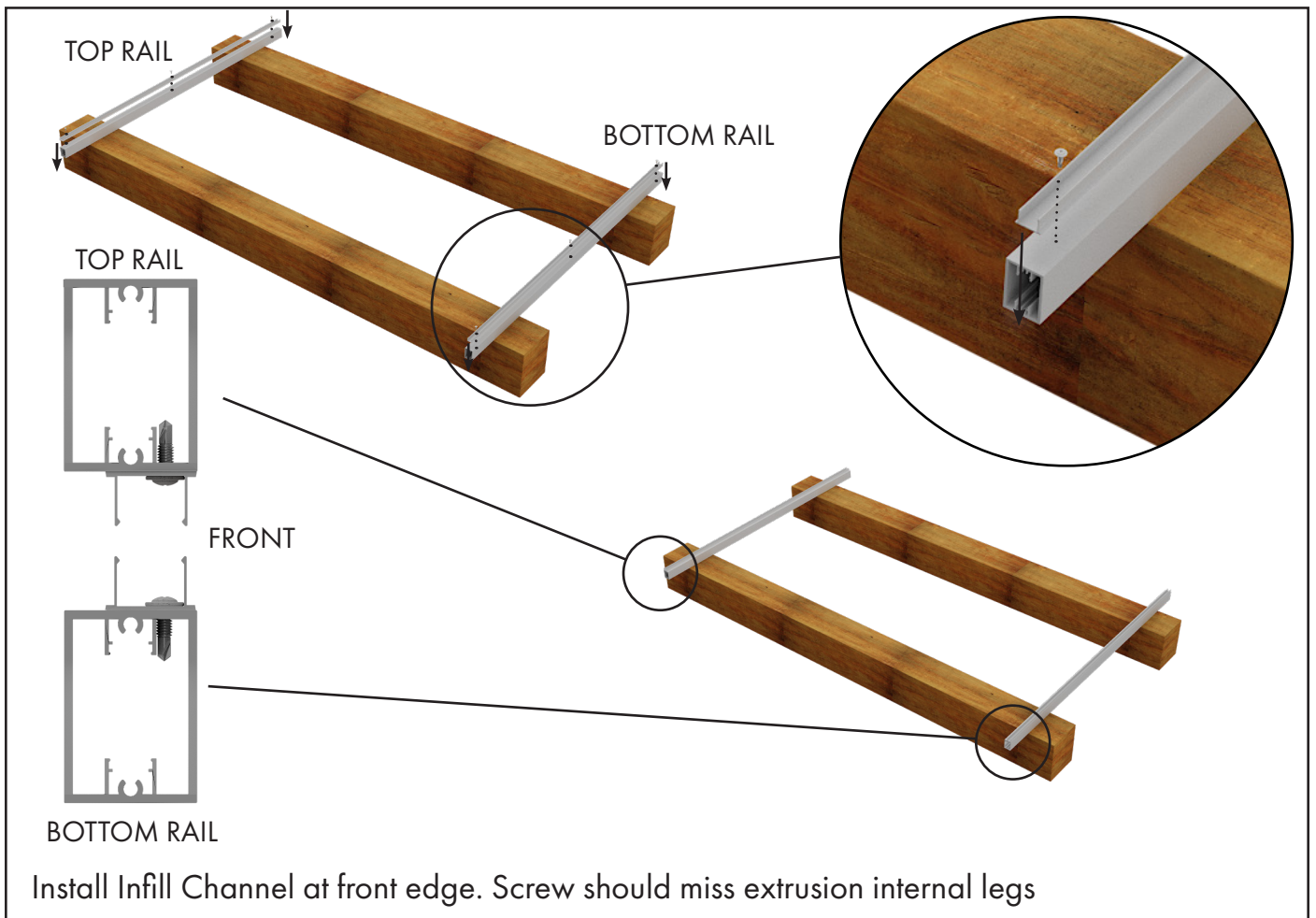
1 On a flat, protected surface or padded bearers, attach the Infill Channels to the Top/ Bottom rails using Wafer screws, ensuring alignment with the front edge of the Top/ Bottom rails.

TOP RAIL

BOTTOM RAIL
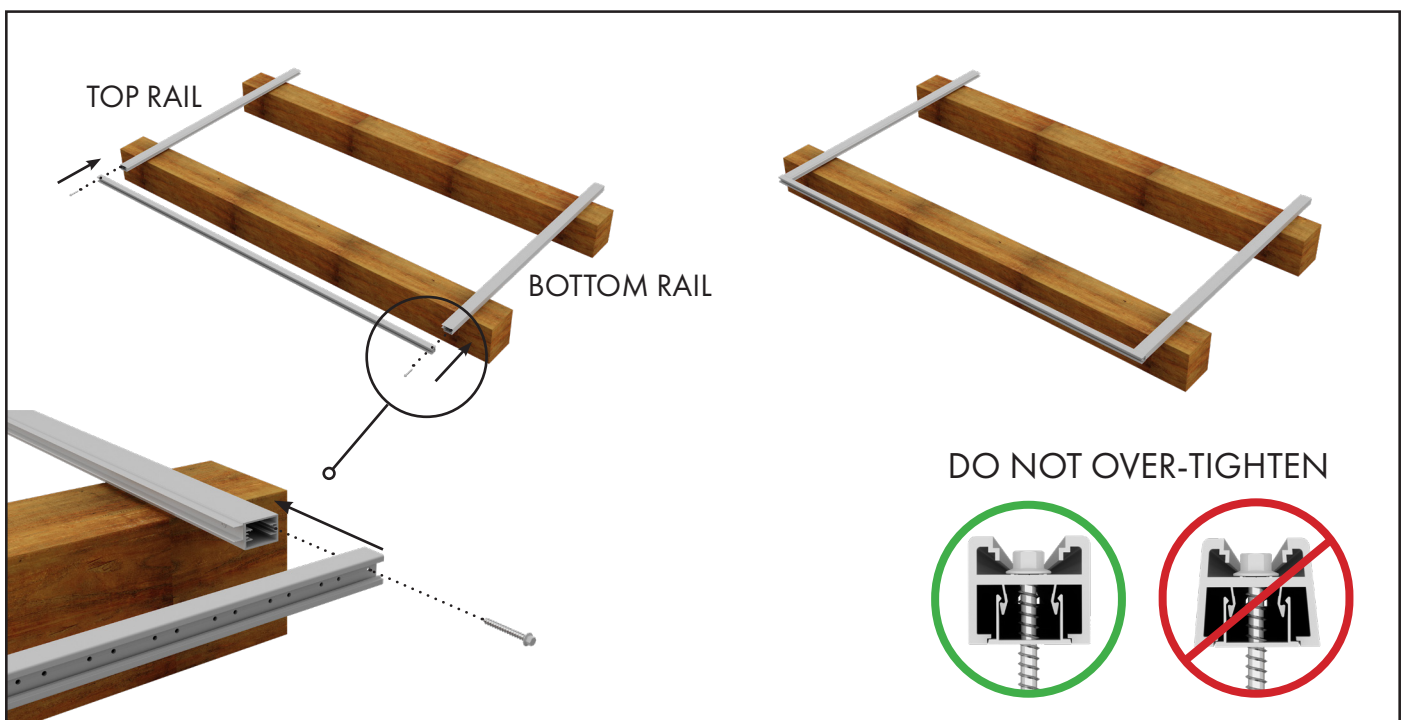
DO NOT OVER-TIGHTEN
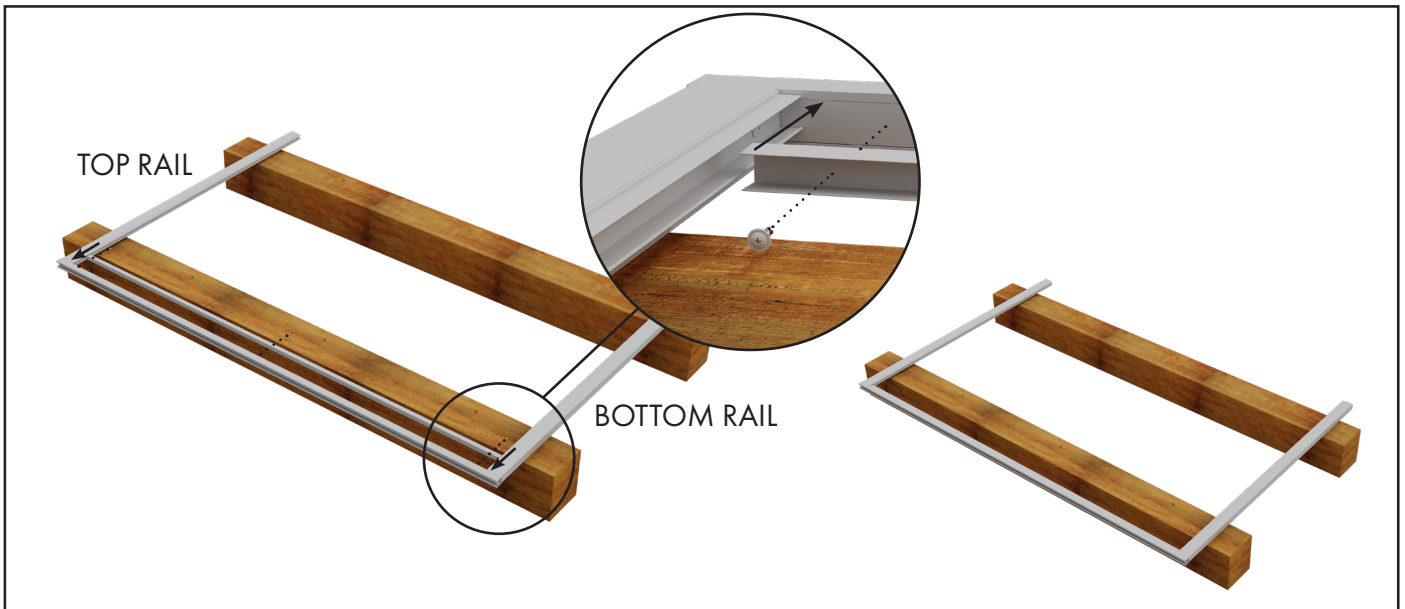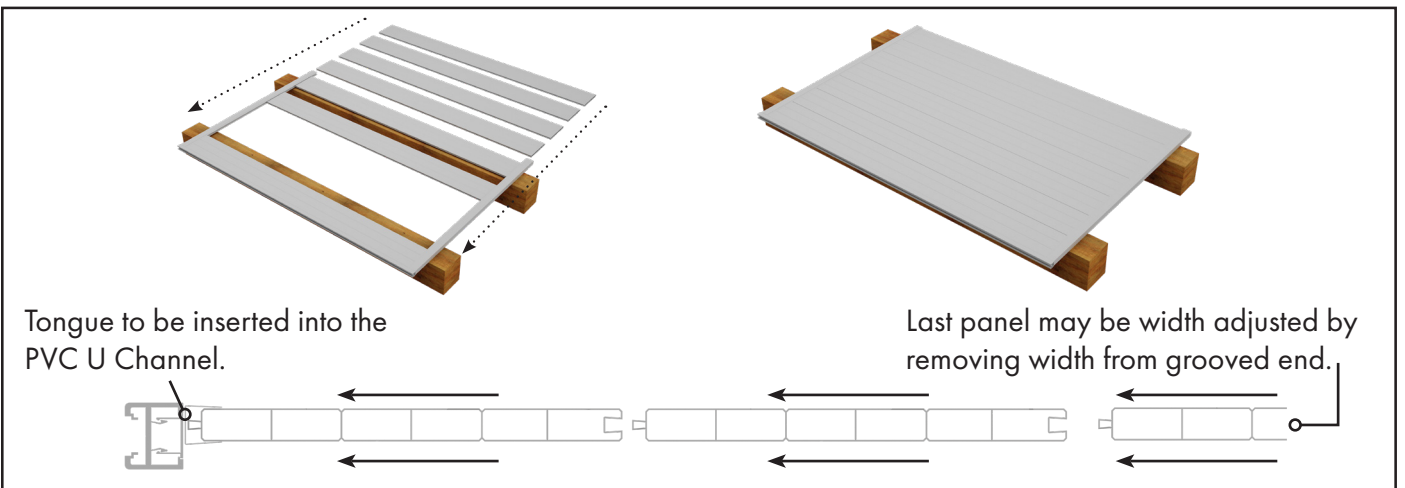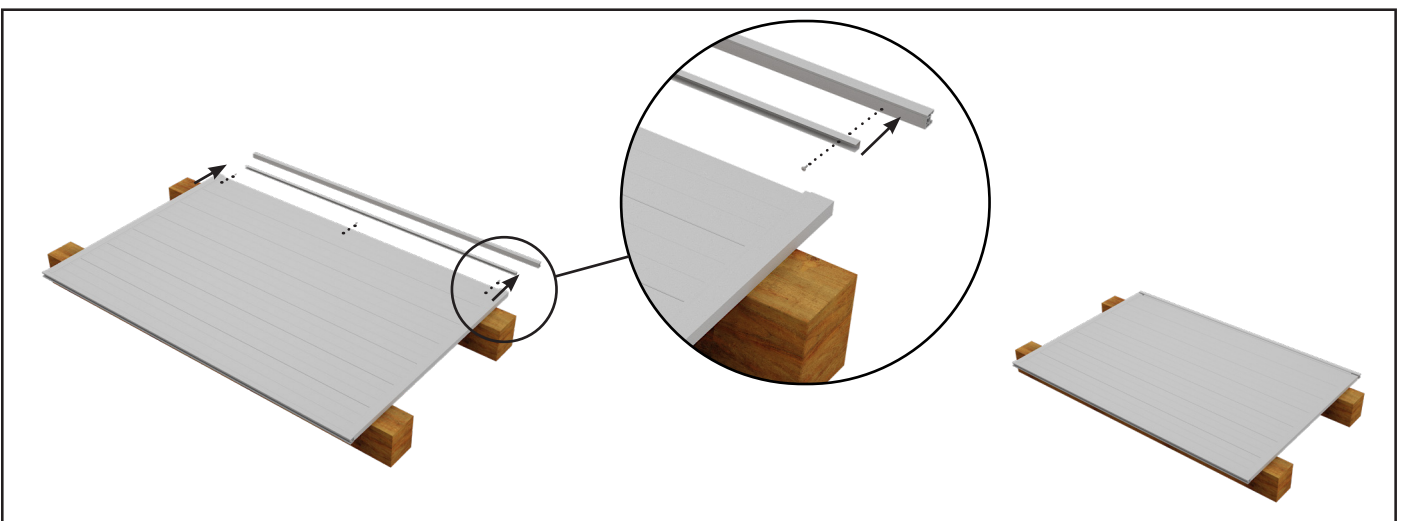
2 Attach 1x gate side frame to 2x top & bottom rails with 1x hex head screw on each side.
NOTE: DO NOT OVER TIGHTEN SCREWS AS GATE SIDE FRAME WILL BEND TO A SPLAY

TOP RAIL

BOTTOM RAIL

3 Attach the PVC U Channel to the gate side frame using wafer screws. Ensure alignment with the top and bottom Infill Channel.

Tongue to be inserted into the PVC U Channel.

Last panel may be width adjusted by removing width from grooved end.

4 Leading with the tongue of the first full PVC Infill Panel, slide all PVC Infill Panels into the Infill Channels, ensuring all tongue and groove joints are fully engaged. Complete this step by sliding the final width-adjusted PVC Infill Panel into position.


5 Attach the second PVC U Channel to the remaining gate side frame in the same position as Step 3, allowing for spacing to fit between top and bottom Infill Channels.
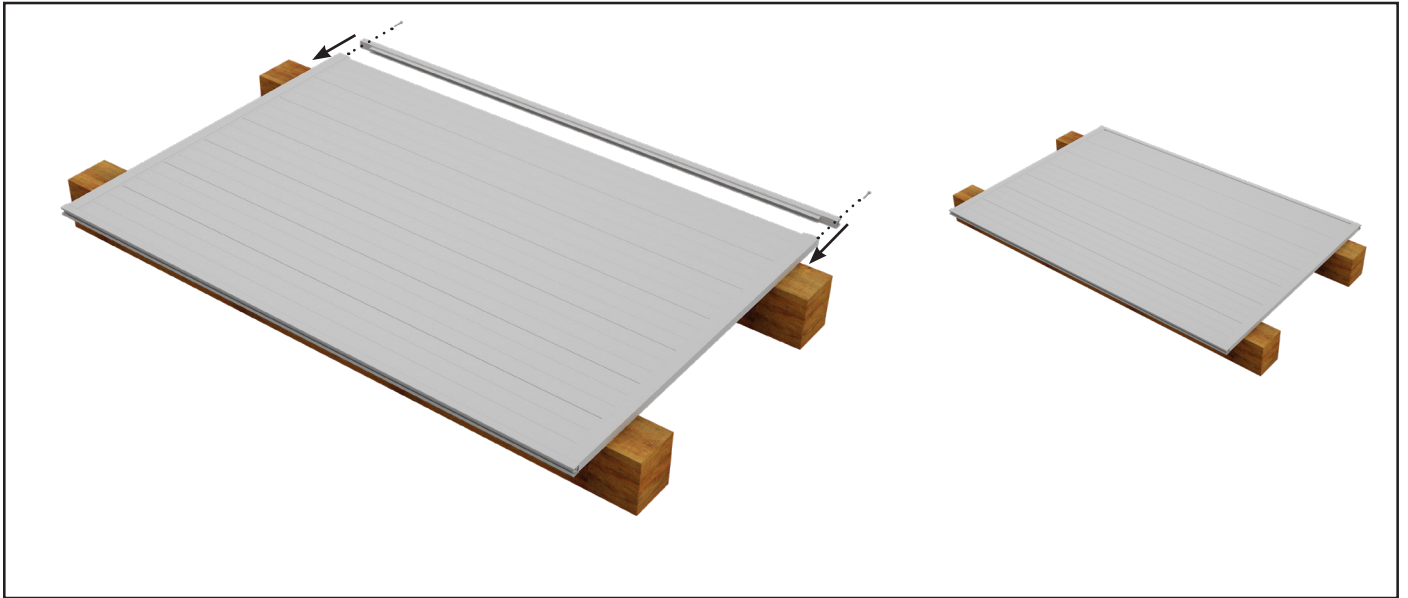
**6** Attach second gate side frame to 2x top & bottom rails with 1x hex head screw on each side.
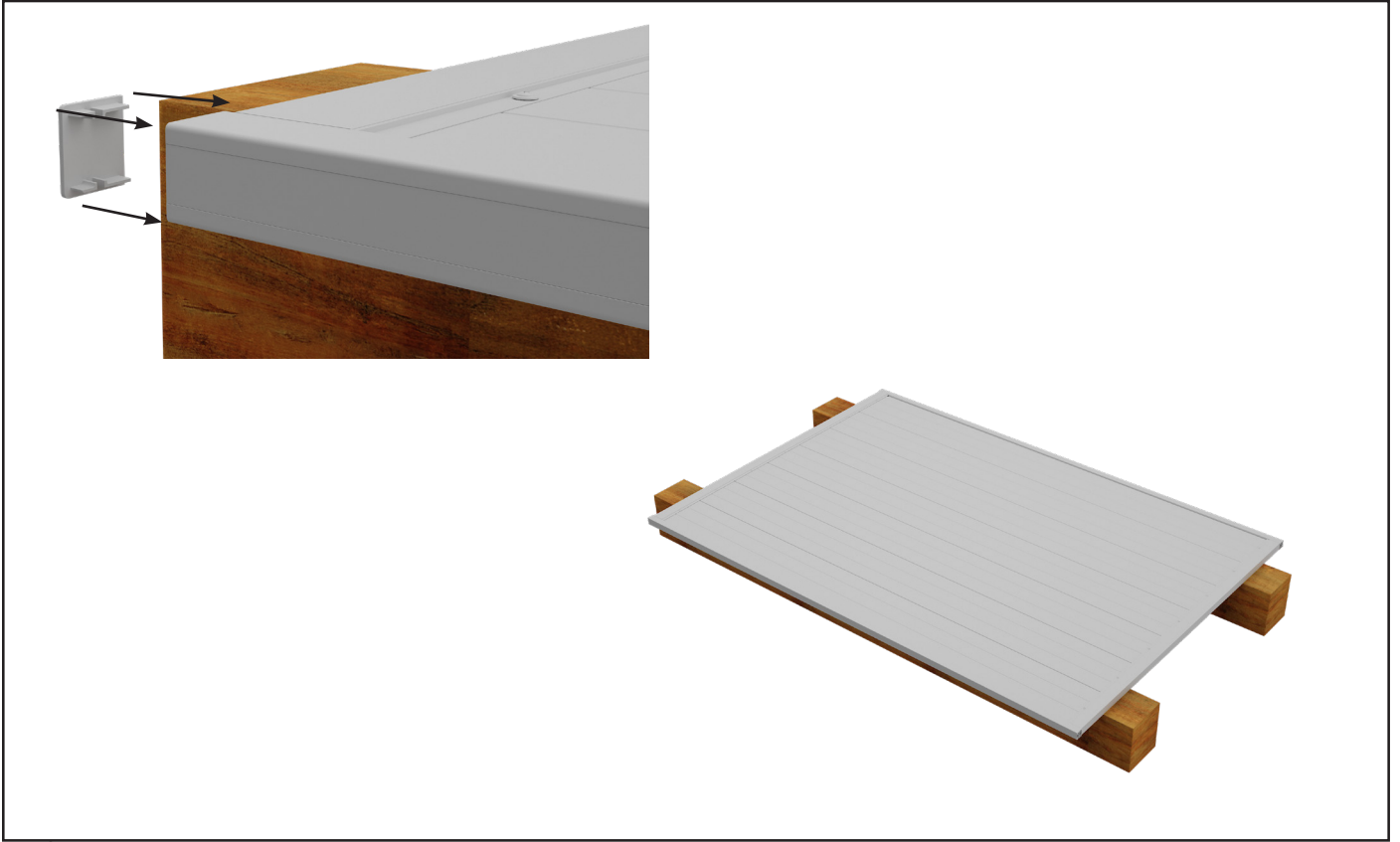

Check measure squareness
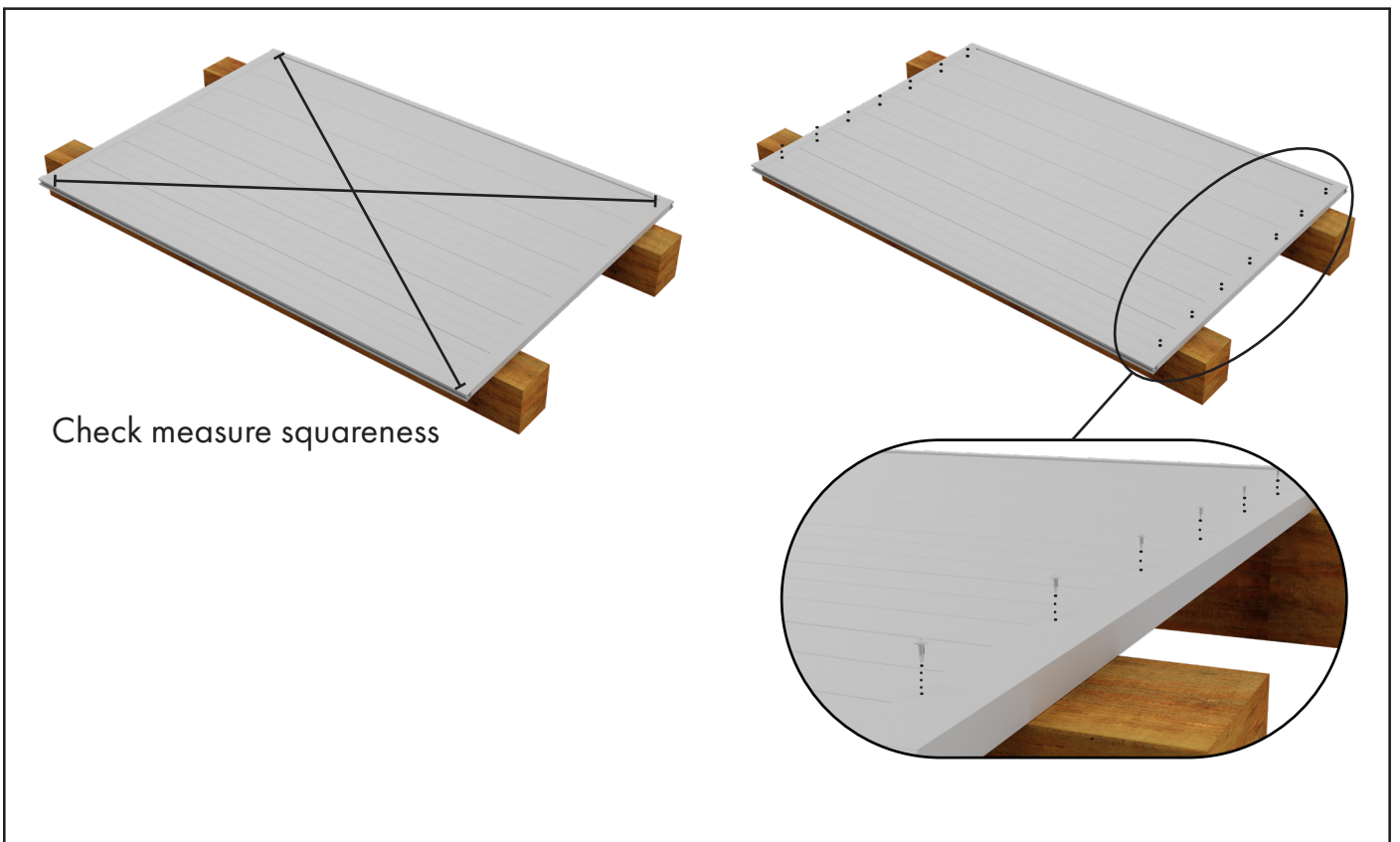
7 Measure diagonally to ensure the gate is square.
Using wafer screws, screw fix each end of the PVC Infill Panels with one screw each end.

Check measure squareness
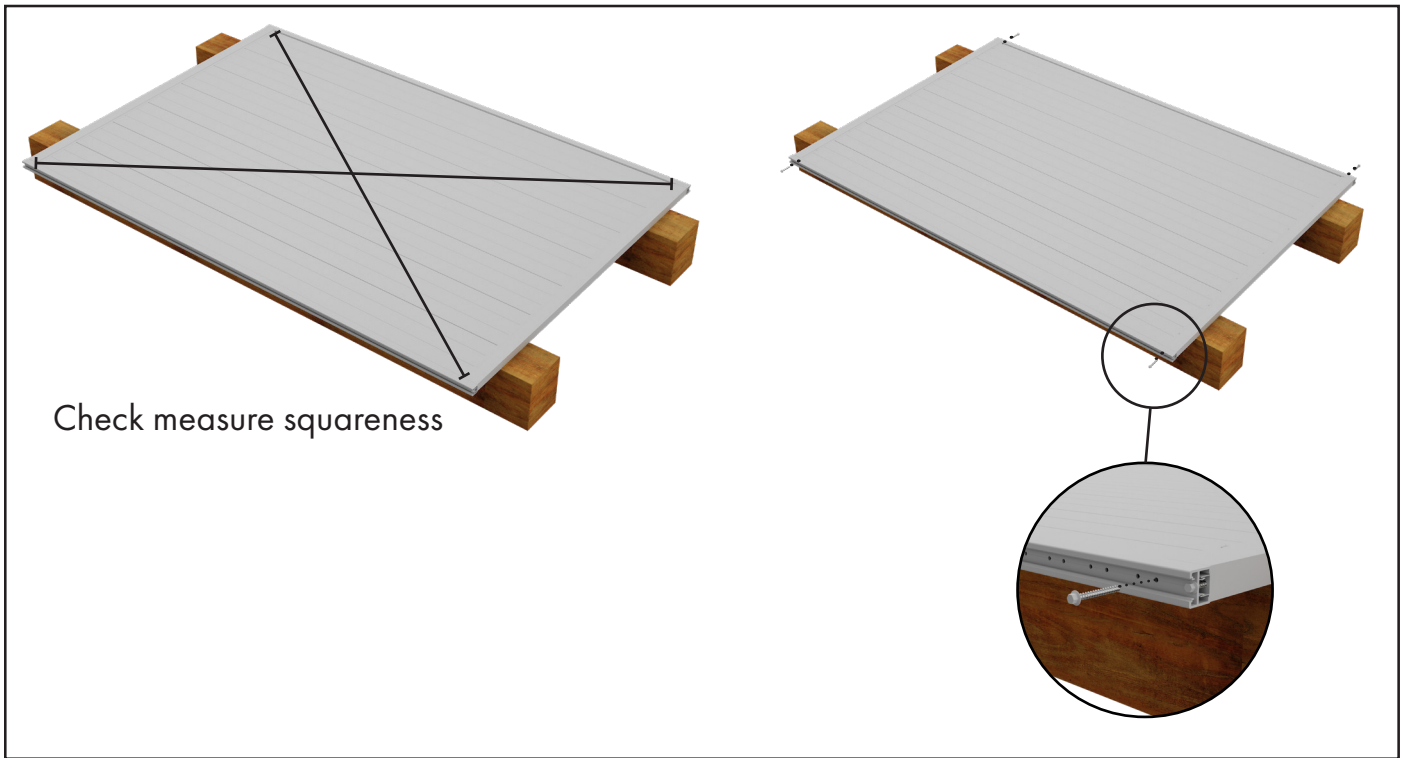
8 Re-measure diagonally to ensure gate is square, then add a second hex head screw to each corner of the gate side frames.

Extend 10mm from end
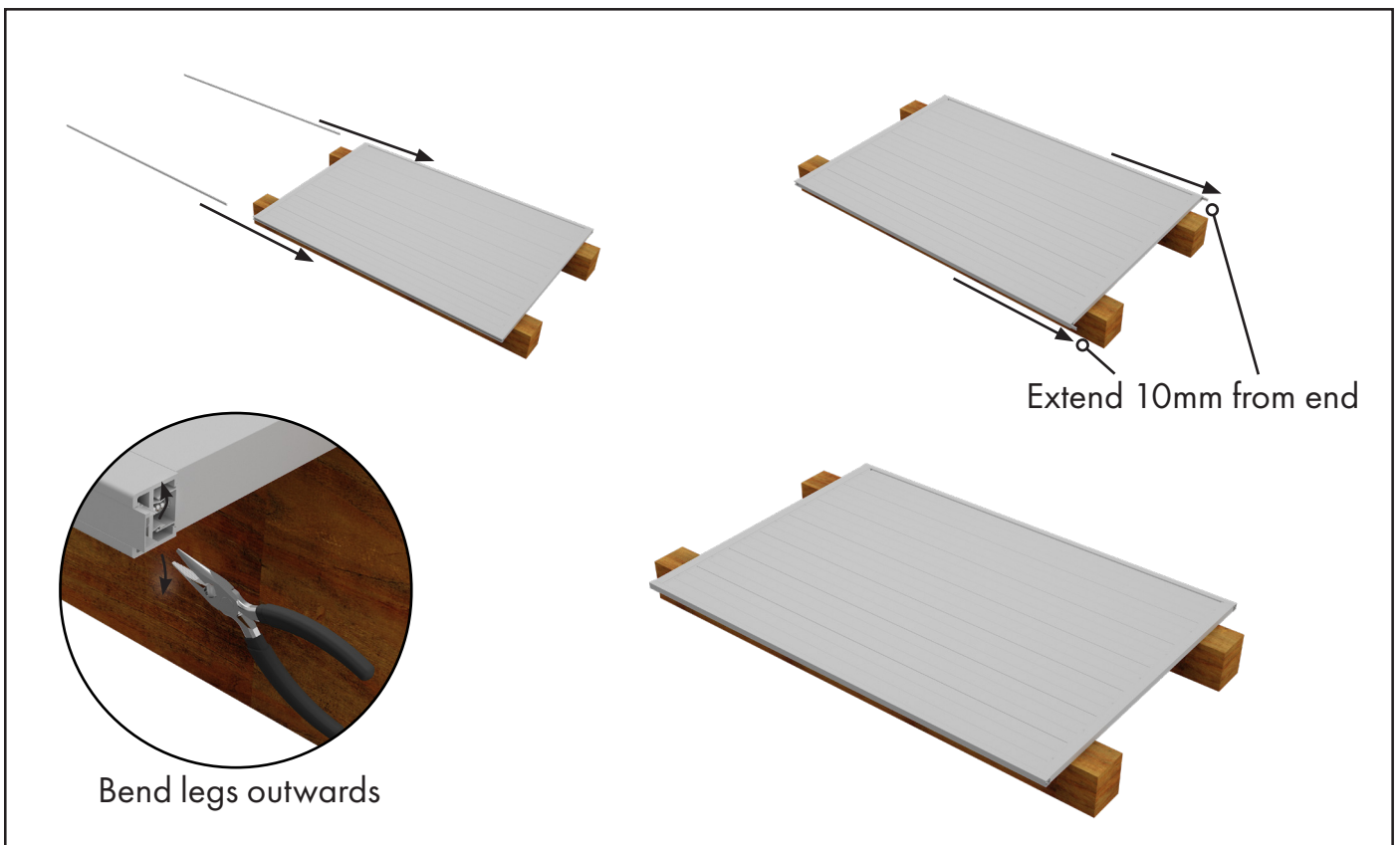
Bend legs outwards

9 Slide 2x outer inserts past end of gate side frame (approx 10mm), then using pliers, bend inner legs of outer inserts slightly outwards. Tap outer inserts back to level with gate side frame. This will stop the outer inserts from sliding down.

10 Insert top caps