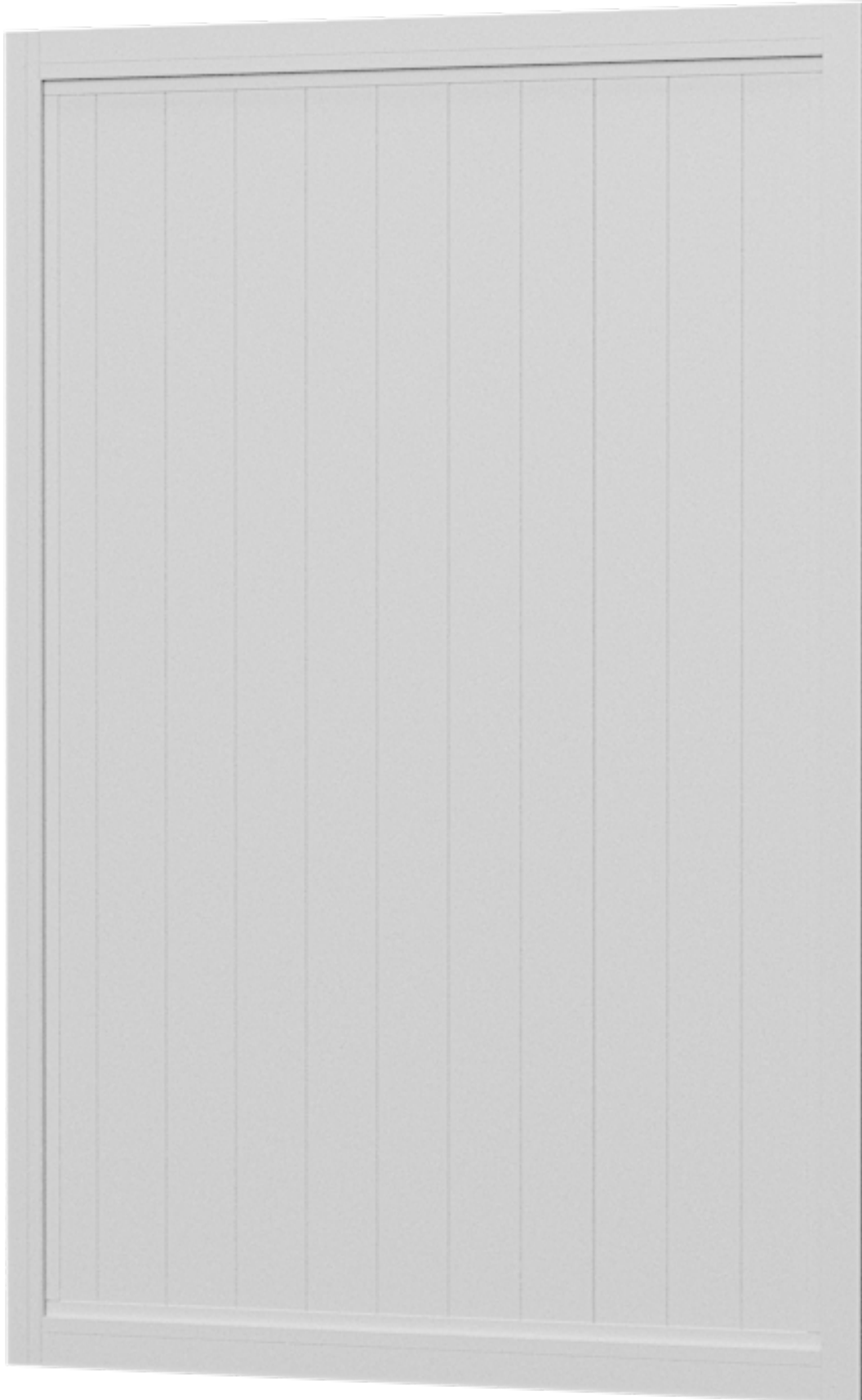




**QUICKSCREEN GATE
HAMPTONS FULL PRIVACY
HINGED PEDESTRIAN GATE**

**FABRICATION
OVERVIEW**

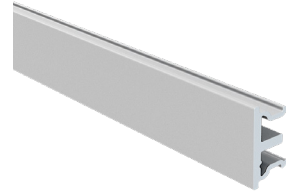




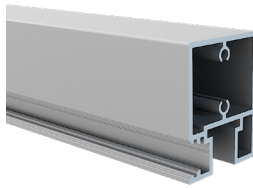
PVC Infill Panel



Gate Side Frame



Gate Screw Cover



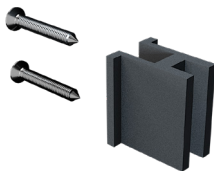
65mm Top/
Bottom Rail



Gate Infill
for PVC Panels



Gate Top Cap



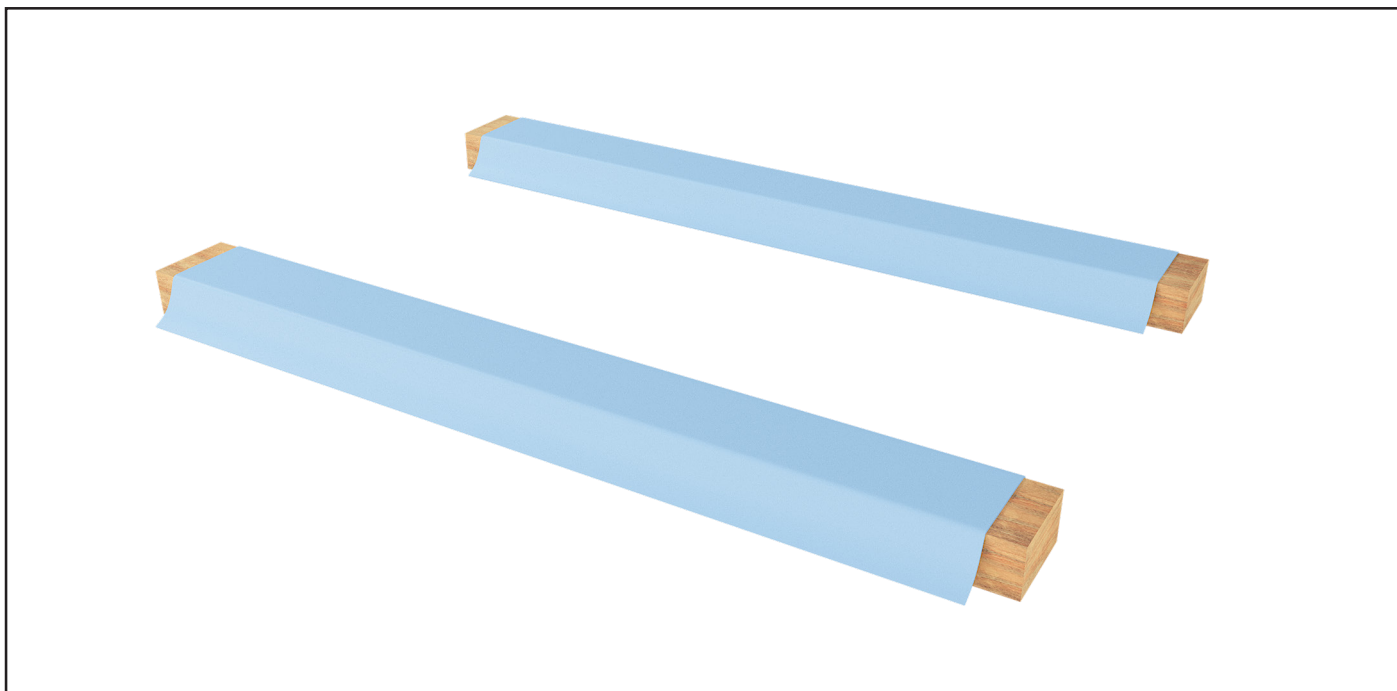
Joiner Blocks and
Screws for Top/Bottom
Rails



Panhead Screws



Self-drilling
Wafer Screws



- 1 Set up the gate fabrication area on a flat, protected surface or padded bearers



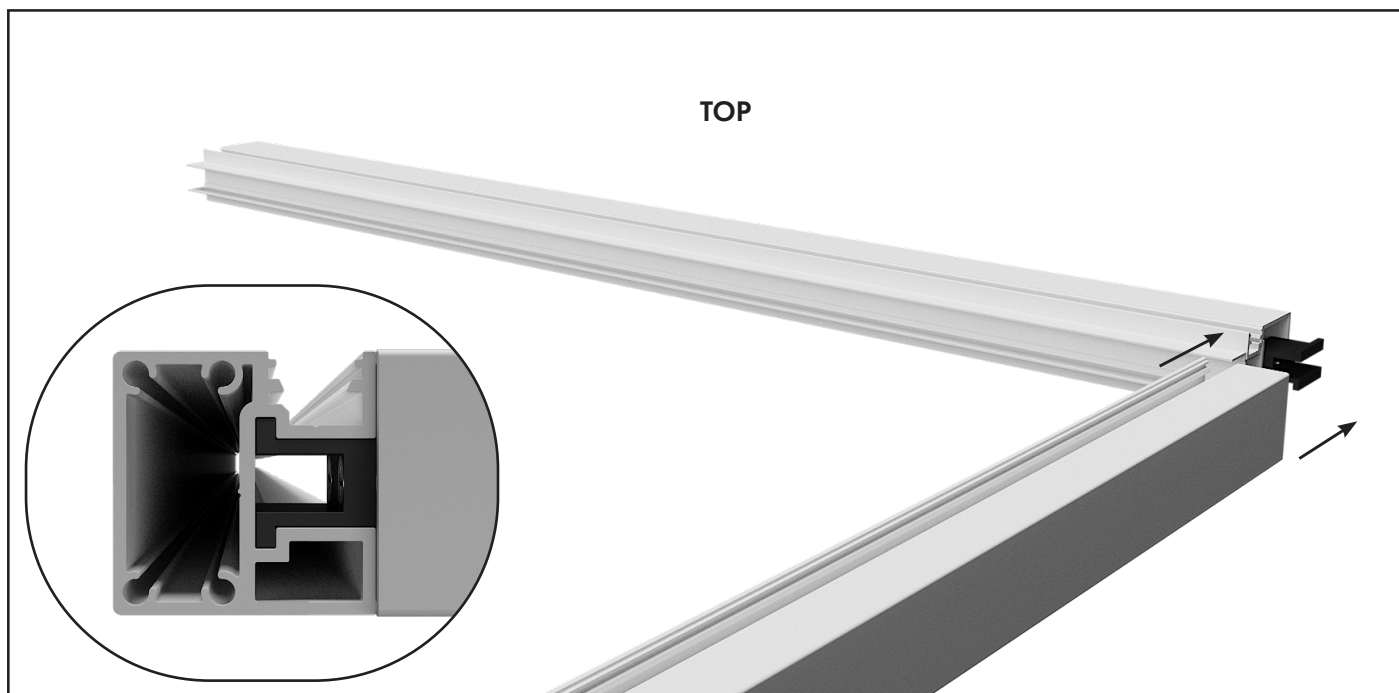
- 2 Attach the Joiner Blocks to both ends of the Top Rail, and one end of the Bottom Rail, with two screws per Joiner block, using a Phillips head #3 driver bit on a low-torque/low-speed cordless drill setting.



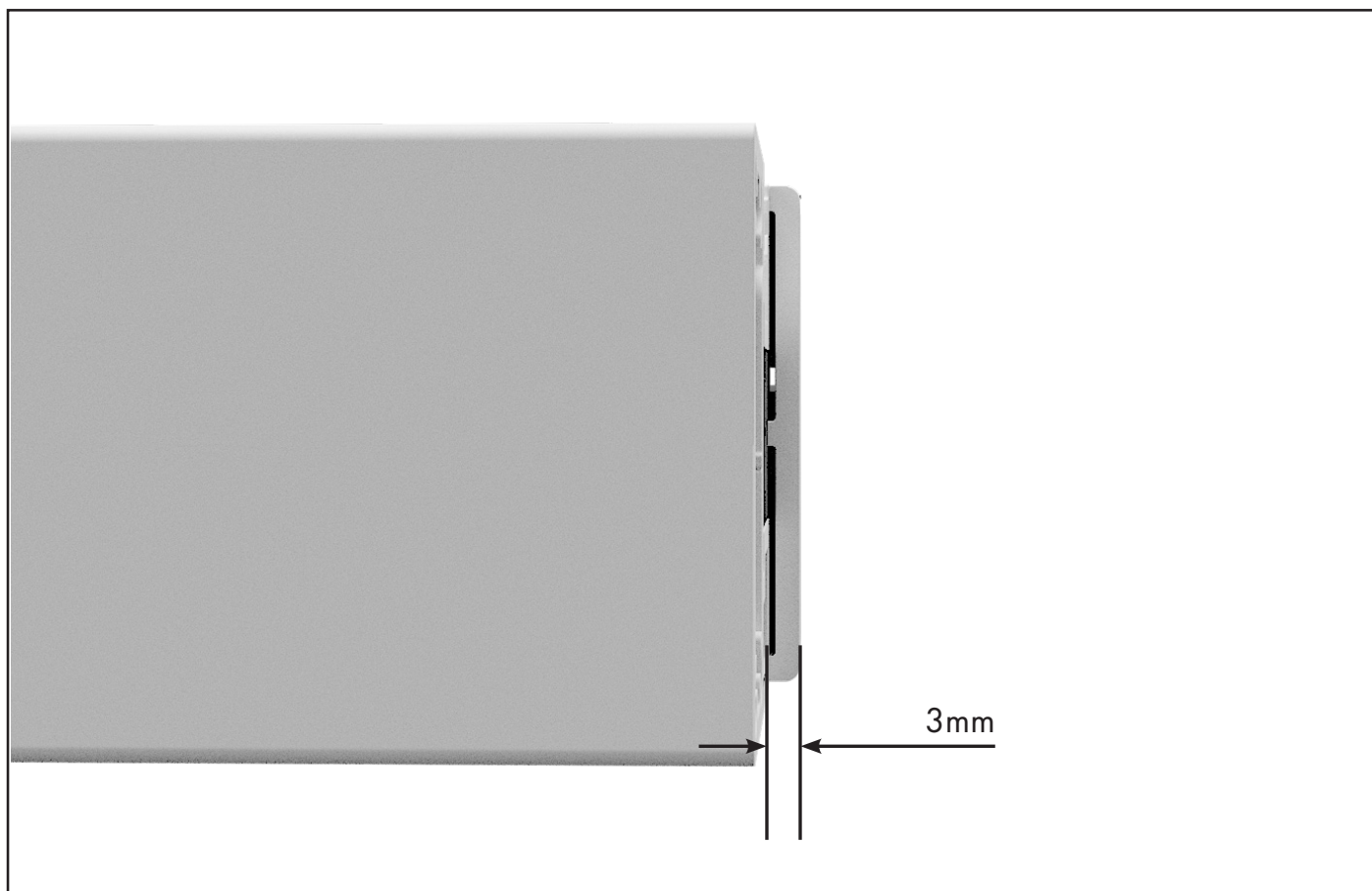
- 3 Insert Gate Infills for PVC Panels in to the Top and Bottom Rails.



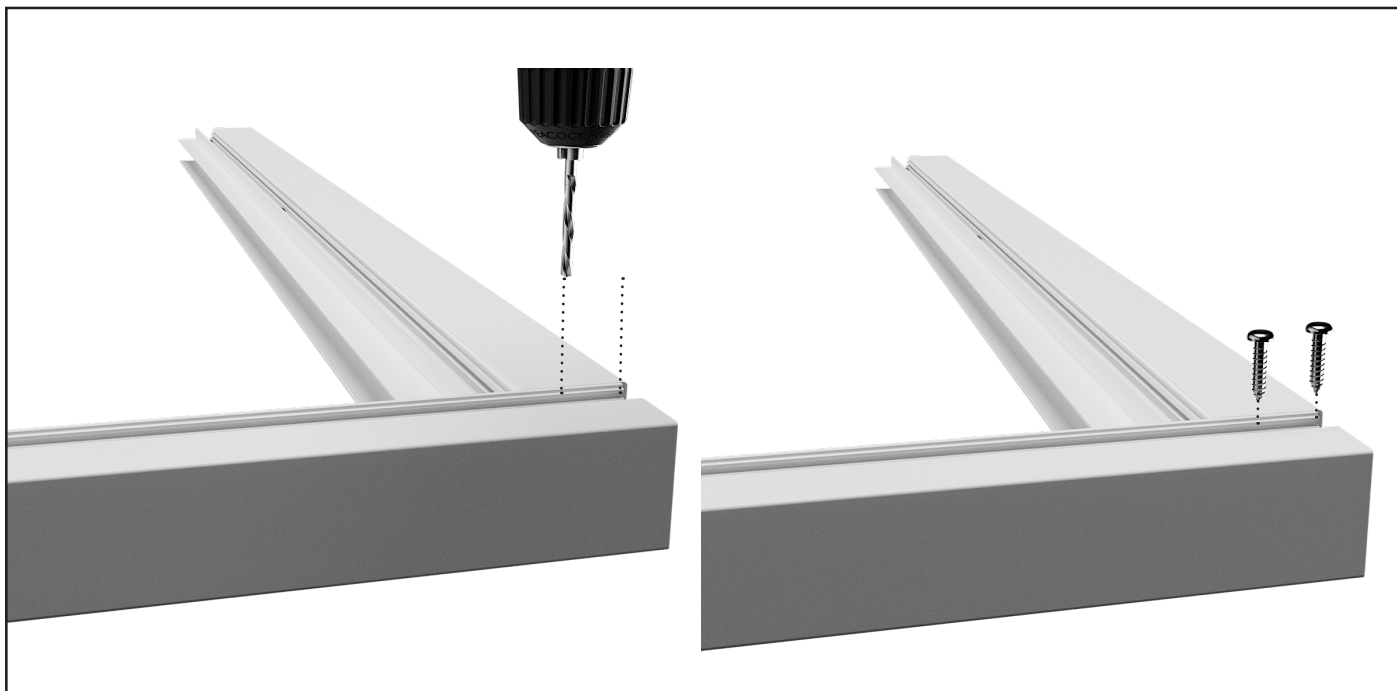
- 4 Secure with three self-drilling wafer screws per Gate Infill within the screw channel.



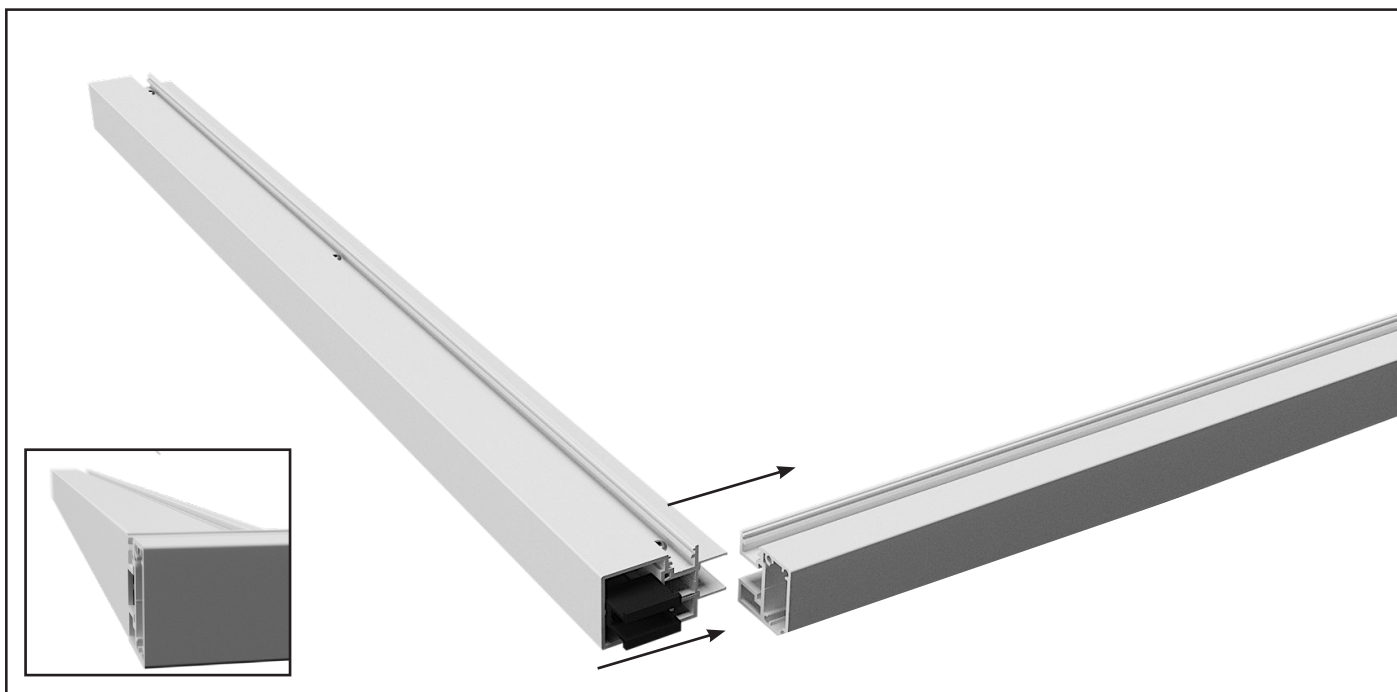
- 5 Slide one Gate Side Frame onto the Top Rail.



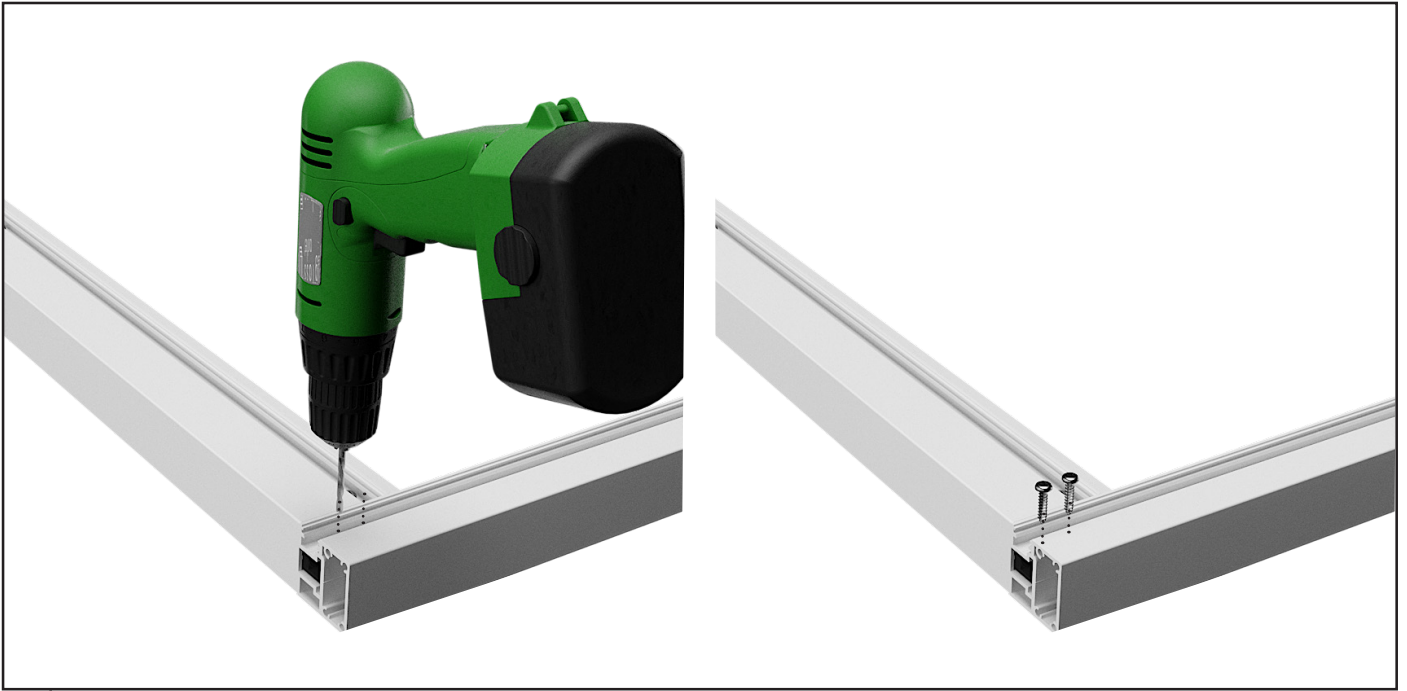
- 6 Leave a 3mm gap between the top of the Gate Top Rail and Gate Side Frame to allow for the top cap to finish flush with the Gate Top Rail.



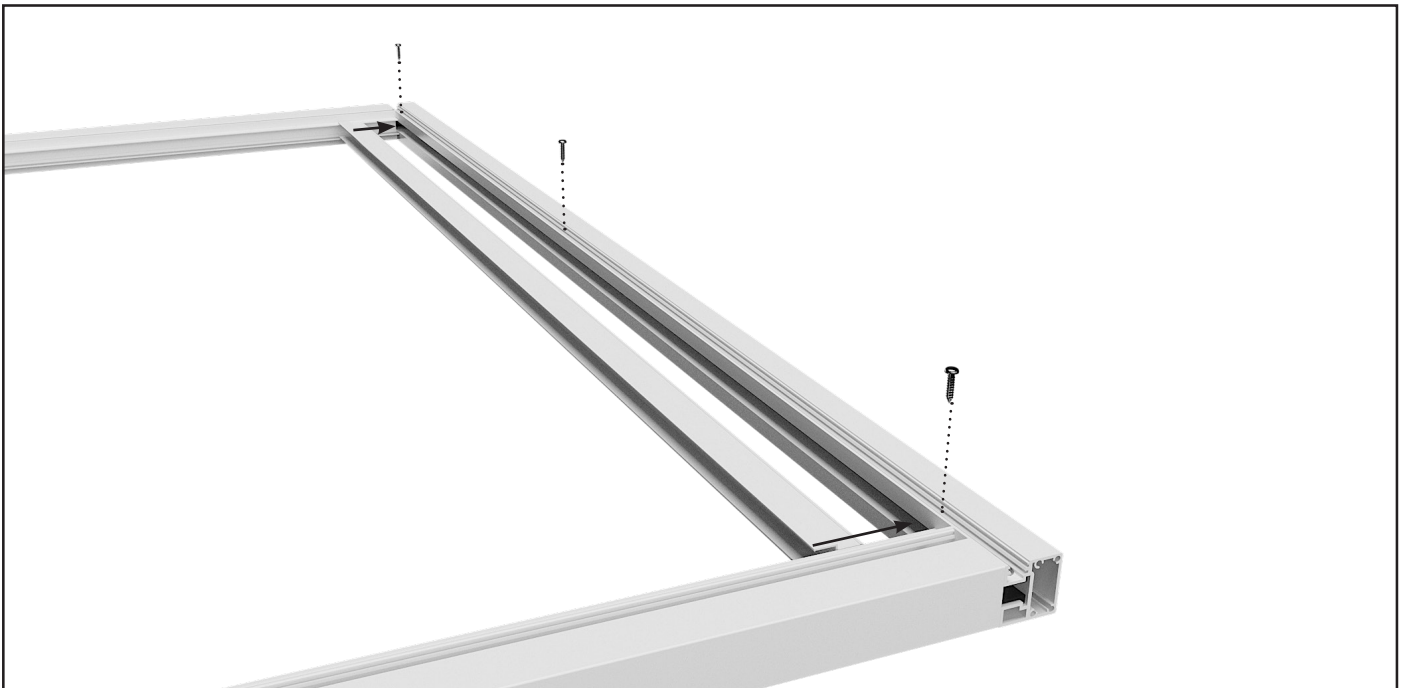
- 8 Pre-drill two 5mm holes through the Gate Side Frame screw channel and Joiner Block.
Affix two 12G x 25mm long panhead screws per Joiner Block.



- 9 Slide the Bottom Rail with the single Joiner Block onto the Gate Side Frame, ensuring the Bottom Rail is flush with the bottom on the Gate Side Frame.



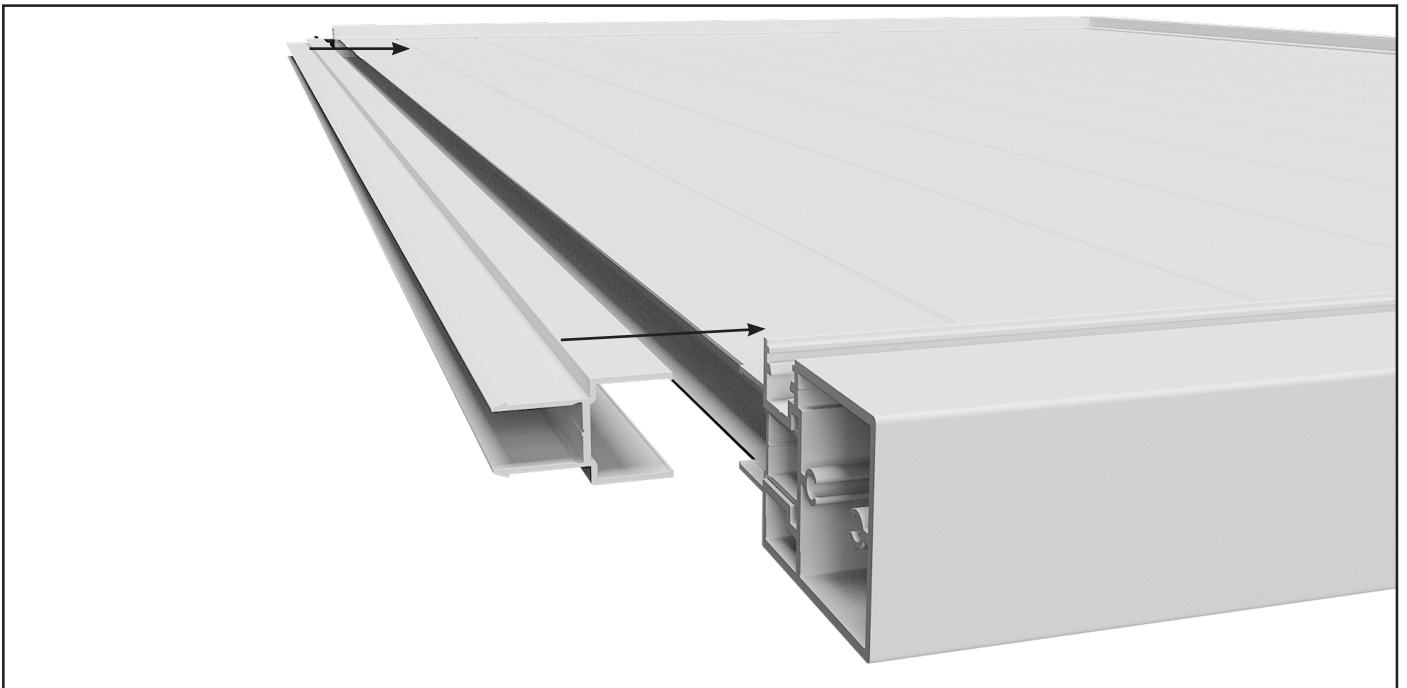
- 10 Pre-drill two 5mm holes through the Gate Side Frame screw channel and Joiner Block.
Affix two 12G x 25mm long panhead screws per Joiner Block.



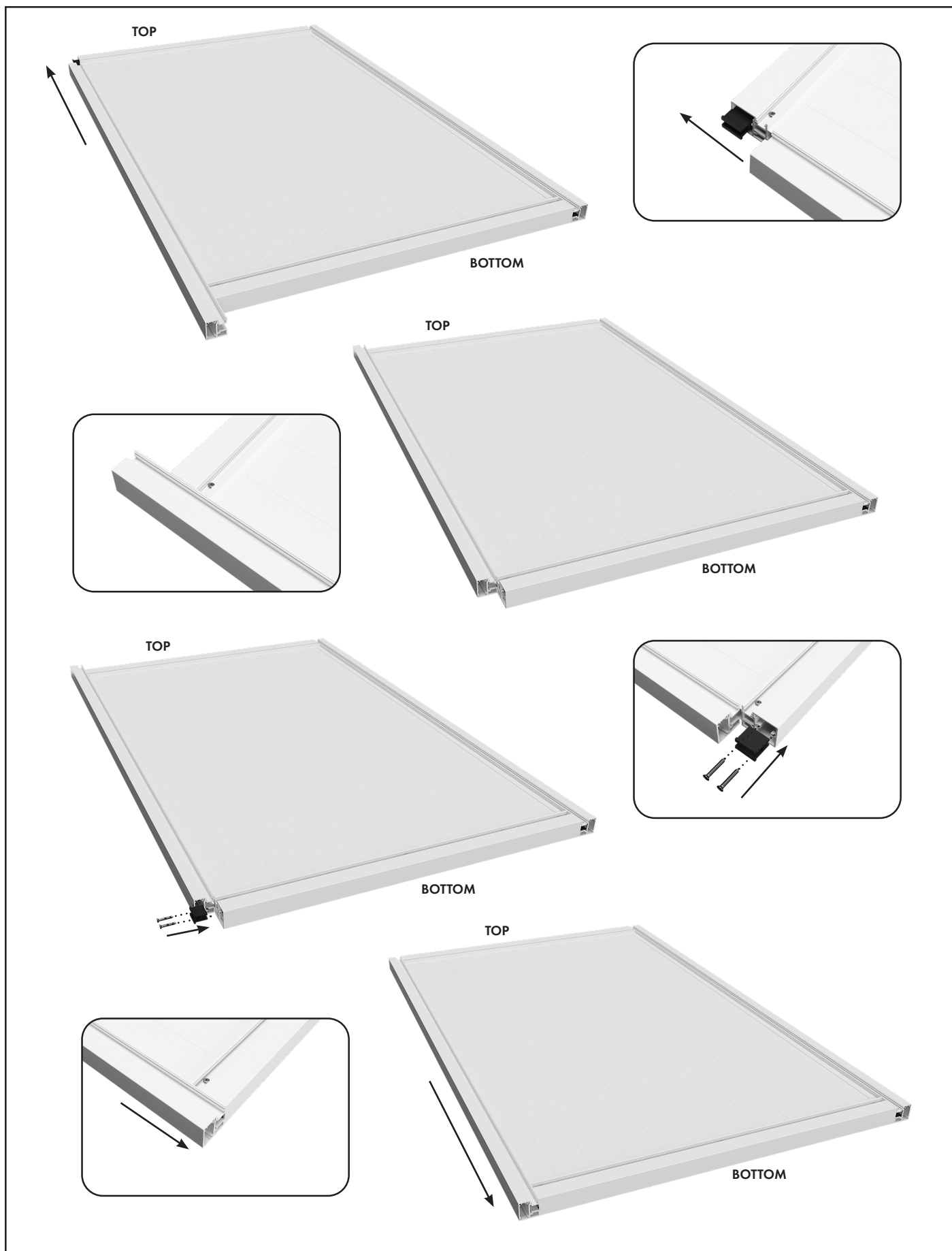
- 11 Insert infill into the first Gate Side Frame and affix using Self-drilling Wafer Screws.



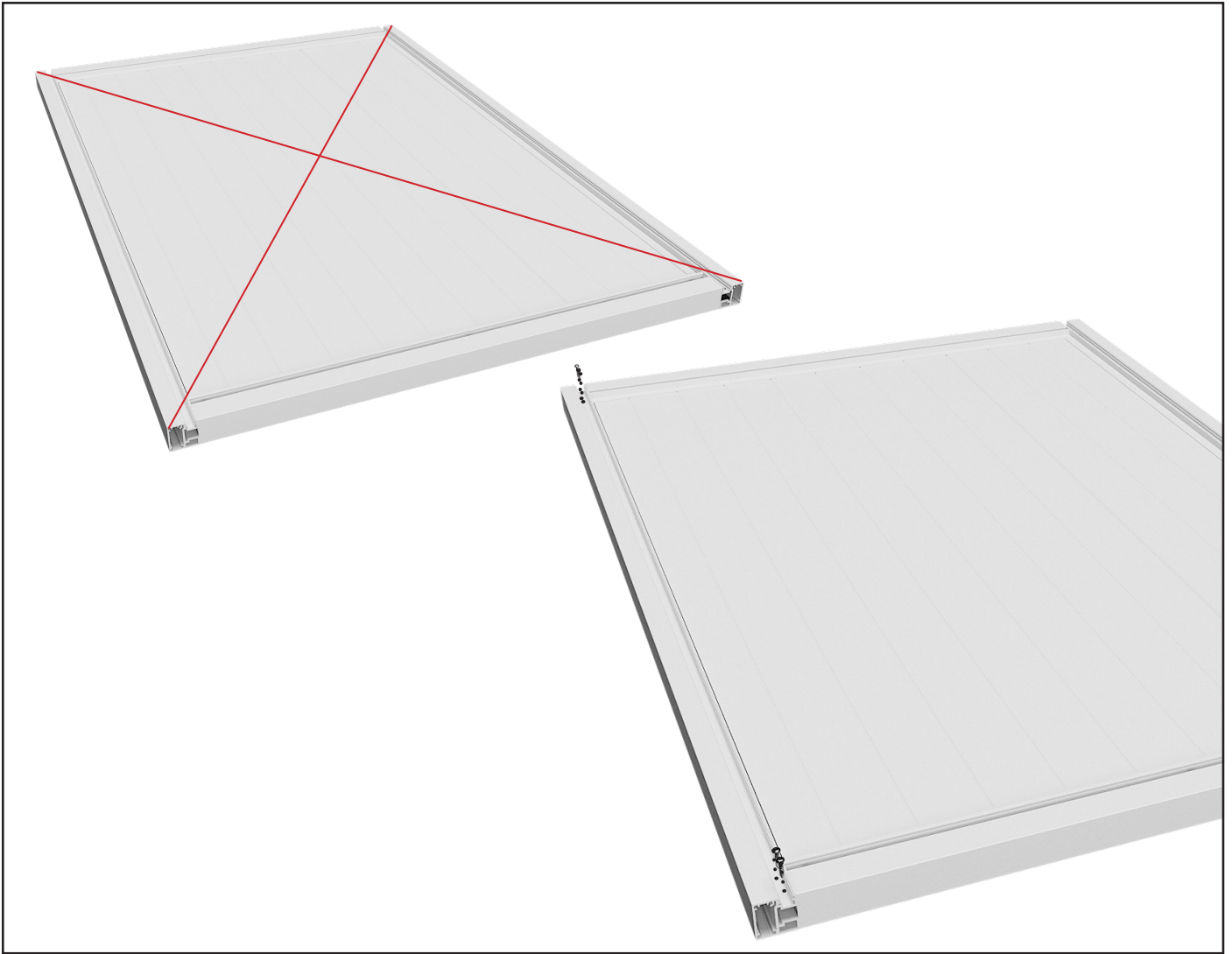
- 12 Leading with the tongue of the first full PVC Infill Panel, slide all PVC Infill Panels into the Infill Channels, ensuring all tongue and groove joints are fully engaged. Complete this step by sliding the final width-adjusted PVC Infill Panel into position.



- 13 Positioning the Infill for PVC over the last PVC panel and align with the edge of the Bottom and Top Rail.



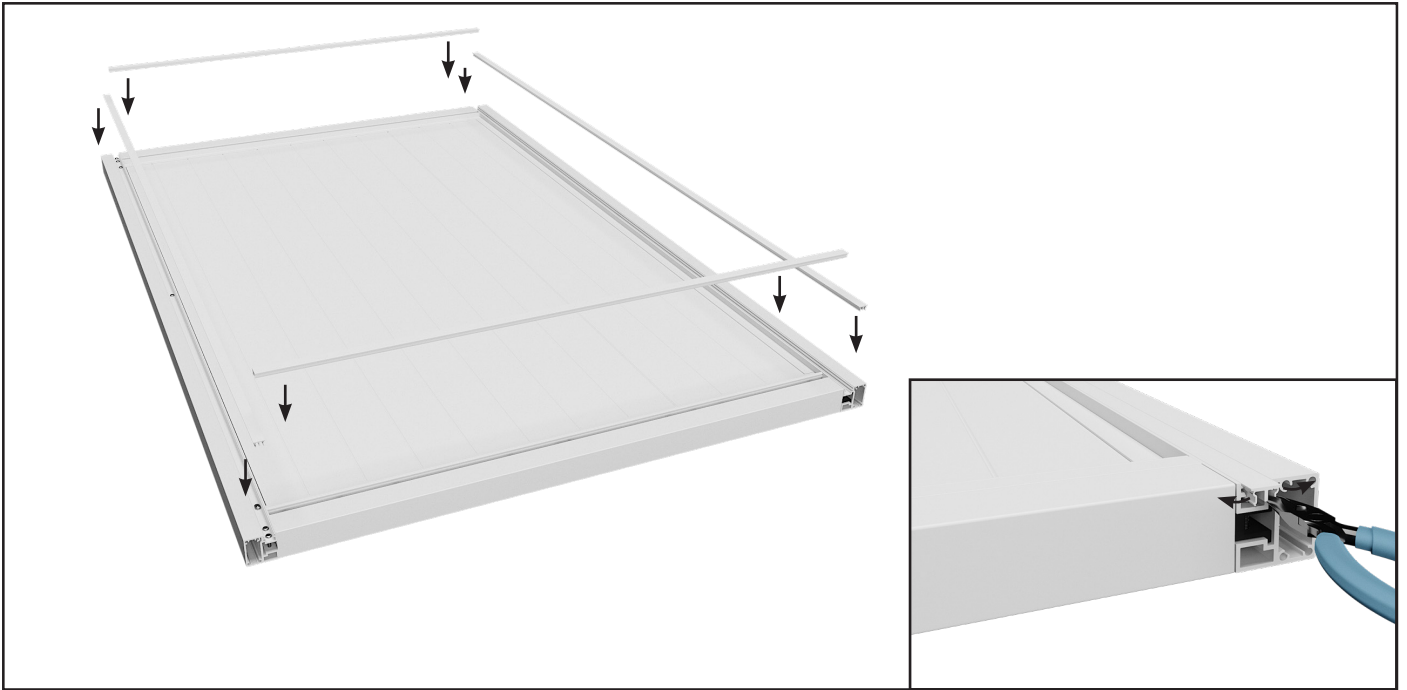
- 14 Slide the remaining Gate Side Frame onto the Infill for PVC and onto top rail joiner block. Slide side frame slightly beyond the top rail to allow room to install Joiner Block to the bottom rail. Once block installed, slide side frame back down to connect side frame to bottom rail. The Gate Side Frame should align flush with the bottom gate rail, leaving a 3mm gap at the top rail to allow for a Top Cap.



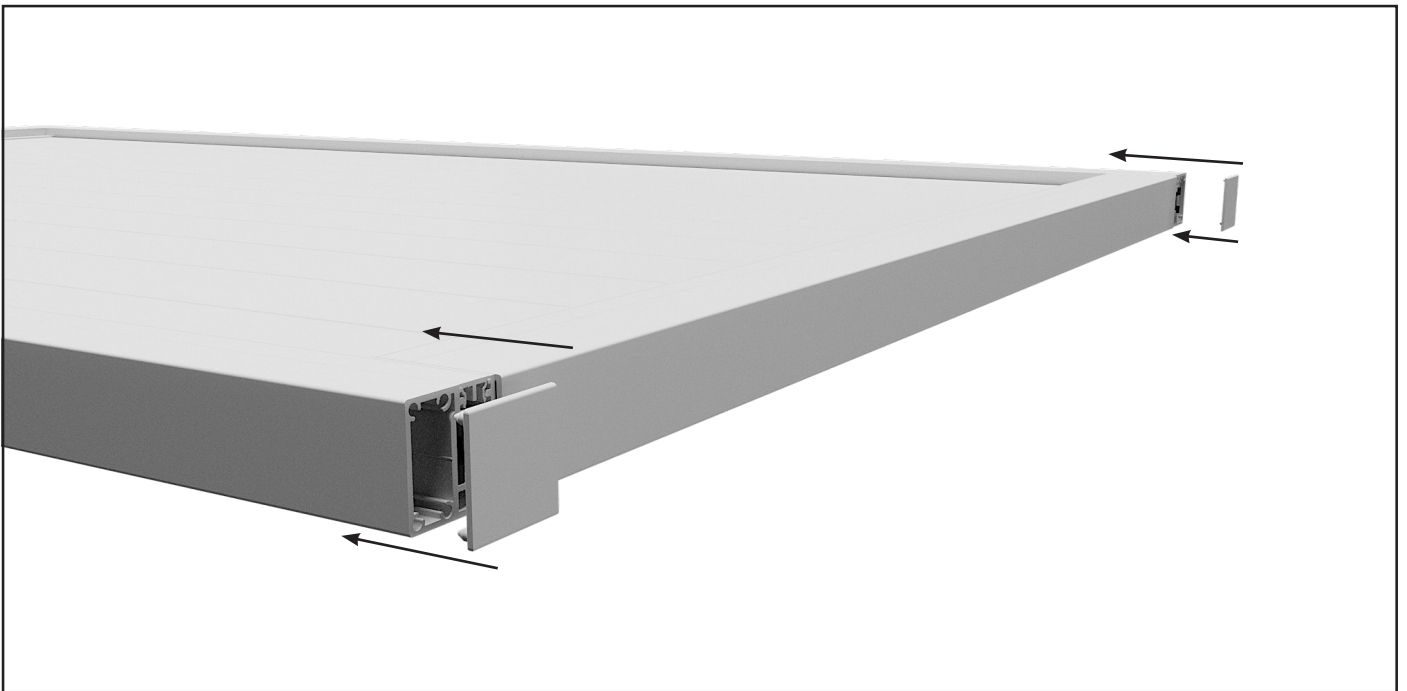
- 15 Ensure the gate is square. Pre-drill two 5mm holes through the Gate Side Frame screw channel and Joiner Blocks at top and bottom.
Affix two 12G x 25mm long panhead screws per Joiner Block.



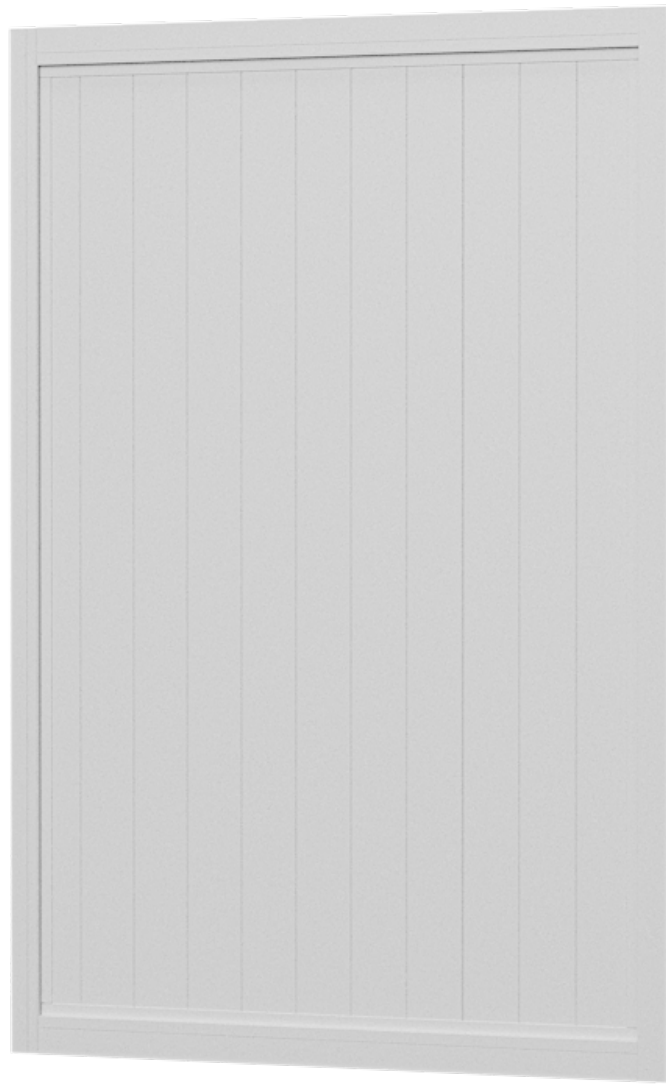
- 17 Affix the Infill for PVC through the Gate Side Frame screw channel using Self-drilling Wafer Screws.



- 18 Snap the two Screw Covers into the top and bottom rails, and insert the two Screw Covers to the Gate Side Frames. Once inserted, bend the Screw Cover legs as required to achieve a tight insert.



- 19 Insert the two Top Caps.



● Gate Fabrication complete.